



- **Ideal as fourth treatment stage**
- **Easy modular retrofitting**
- **Reuse of the activated carbon**

The HUBER Active Carbon Filter CONTIFLOW® GAK removes micropollutants from the wastewater flow. The system uses granulated active carbon and is installed downstream of the secondary clarifier. An important advantage of the HUBER Active Carbon Filter CONTIFLOW® GAK is that it has no influence on existing process-engineering systems on the sewage treatment plant and can be optimised further by adding a sandfilter or an upstream ozonisation plant.

The HUBER Active Carbon Filter CONTIFLOW® GAK is a deep-bed type upflow filter. The system is highly efficient as no shutdowns for backwash cycles are necessary for the active carbon washing process.

As the influent flows from the bottom upward through the active carbon bed, the solid particles contained within the influent are retained in the filter layer and micropollutants are adsorbed on the large inner surface of the active carbon. The decisive factor for the second process is the residence time of the inflow in the active carbon bed.

The clear filtrate exits over a weir at the top of the filter. The active carbon bed, along with the accumulated solids, is drawn downward to the trough bottom into the airlift pipe, which is located in the centre of the filter. The airlift transports the mix upwards to the active carbon washer. Inside the washer, the solids are separated from the active carbon with a small portion of the filtrate flow. The active

carbon is free of solids but still contaminated with micropollutants when it falls through to the filter bed so that an internal active carbon cycle is created. As the filter operation continues more and more micropollutants are adsorbed on the inner surface of the carbon.

- Experience with more than 5000 installations worldwide
  - Simple and easy-to-maintain system
  - Continuous or optionally discontinuous sand washing process with continuous filtration
  - Wearing parts reduced to one
  - No shutdowns for backwash cycles
  - Constant filtrate quality
  - Simple wash water treatment
  - Minimum pressure drop
- 
- [Two HUBER lighthouse projects of the fourth treatment stage: construction of the micropollutant removal plants in Bickenbach and Uhldingen is progressing rapidly](#)
  - [Seefeldten sewage treatment plant at Lake Constance to receive 24 HUBER Active Carbon Filters CONTIFLOW® GAK as part of the fourth treatment stage](#)
  - [Bickenbach Wastewater Treatment Plant: HUBER supplies technologies for Hesse's first plant for elimination of trace substances](#)
  - [HUBER offers convincing key components for a tailor-made 4th treatment stage](#)
  - [Research project: removal of micropollutants with the use of ozone and granulated active carbon](#)
  - [Removal of micropollutants: Fourth treatment stage with the HUBER Sandfilter CONTIFLOW®](#)

---

Biuro Handlowe: ul. Ryzowa 51, 02-495 Warszawa, tel. + 48 22 572-28-60; fax + 48 22 572 28 68  
Serwis: ul. Ryzowa 51, 02-495 Warszawa, tel. + 48 22 572-28-60; fax + 48 22 572 28 98  
KRS: 0000132940 Organ rejestrowy: Sąd Rej. dla m.st. W-wy w Warszawie, XIII Wydział Gospod. KRS

NIP 521-009-28-15  
KRS 0000132940  
Kapitał zakładowy 500.000 zł

Member of the HUBER group:  
[www.huber.de](http://www.huber.de)